PRODUCT DESCRIPTION

The TQC Viscosity Cup ASTM D1084 D4212 Immersion Zahn is a range of stainless steel (SS303) viscosity cups with fixed stainless steel inner cavity nozzle and handle. Ideal for measuring coatings and other fluids during application or production.

The process of flow through an orifice can often be used as a relative measurement and classification of viscosity. This measured kinematic viscosity is generally expressed in seconds of flow time which can be converted into Centistokes using a viscosity disc calculator. Dip cups can be used to provide a quick viscosity measurement on the shop floor or on site.

BUSINESS

Laboratory, manufacture

STANDARDS

Complies with: ASTM D 1084, D 4212. Look up the appropriate standard for a correct execution of the test.

FEATURES

- Each cup has a long handle to allow the cup to be dipped by hand into a liquid container, which makes it easy to quickly check and adjust the viscosity of many different type of liquids.
- The design of the cup and orifice eliminate hard to clean recesses.
- TQC viscosity cups are made under the continuing quality control procedures.
- Each cup is provided with an engraved unique serial number.

SCOPE OF SUPPLY

- Each viscosity cup comes with a hard plastic storage case, with protective soft material on the inside.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>VF2226</td>
<td>TQC Viscosity Cup ASTM D1084 D4212 Immersion Zahn Type: ZC, made of stainless steel, with fixed stainless steel nozzle, orifice No. 1</td>
</tr>
<tr>
<td>VF2227</td>
<td>TQC Viscosity Cup ASTM D1084 D4212 Immersion Zahn Type: ZC, made of stainless steel, with fixed stainless steel nozzle, orifice No. 2</td>
</tr>
<tr>
<td>VF2228</td>
<td>TQC Viscosity Cup ASTM D1084 D4212 Immersion Zahn Type: ZC, made of stainless steel, with fixed stainless steel nozzle, orifice No. 3</td>
</tr>
<tr>
<td>VF2229</td>
<td>TQC Viscosity Cup ASTM D1084 D4212 Immersion Zahn Type: ZC, made of stainless steel, with fixed stainless steel nozzle, orifice No. 4</td>
</tr>
</tbody>
</table>
VF2230  TQC Viscosity Cup ASTMD1084 D4212 Immersion Zahn  
Type: ZC, made of stainless steel, with fixed stainless steel nozzle, orifice No. 5

ACCESSORIES

CL0030  Calibration Certificate (if applicable)  
DI0076  Stopwatch Type CS10 digital LCD-display, 9h. 59 min. 59,99 sec.  
VF2053  Viscosity Conversion Disc

SPECIFICATIONS

Cup: stainless steel, 44.0 cm³  
Nozzle: stainless steel, fixed  
Handle: stainless steel.  
Complies with: ASTM D 1084, ASTM D 4212  
Weight: 135-137 gram*  
Cup width: 36 mm  
Cup height: 62.5 mm  
Max. Width: 50 mm  
Total height: 330 mm  
*(depending on orifice)

<table>
<thead>
<tr>
<th>Art. No</th>
<th>Product descr.</th>
<th>Ø Orifice (mm)</th>
<th>Viscosity Range * (cSt)</th>
<th>Flow Time* (sec)</th>
<th>Type of materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>VF2226</td>
<td>No 1</td>
<td>2.0</td>
<td>max. 60</td>
<td>35-80</td>
<td>Very thin liquids</td>
</tr>
<tr>
<td>VF2227</td>
<td>No 2</td>
<td>2.7</td>
<td>20-250</td>
<td>20-80</td>
<td>Thin oils, mixed paints, lacquers</td>
</tr>
<tr>
<td>VF2228</td>
<td>No 3</td>
<td>3.8</td>
<td>100-800</td>
<td>20-80</td>
<td>Medium oils, mixed paints, enamels</td>
</tr>
<tr>
<td>VF2229</td>
<td>No 4</td>
<td>4.3</td>
<td>200-1200</td>
<td>20-80</td>
<td>Viscous liquids and mixtures</td>
</tr>
<tr>
<td>VF2230</td>
<td>No 5</td>
<td>5.3</td>
<td>400-1800</td>
<td>20-80</td>
<td>Extr. Viscous liquids and mixtures</td>
</tr>
</tbody>
</table>

* For information purposes only; all approximate values at 25 °C

USE

- According to the standard all measurements should be made at 25°C. Temperature drift during the test should be kept to a minimum and should not exceed ± 0,2 °C. Adjust the temperature of the material to be measured if necessary.
- Select the proper orifice to be used from the specification table, which depends on the expected viscosity range of the material to be measured. Lower the cup into the material so that the top rim is submerged.
- Place a thermometer into the cup as it is immersed and determine the temperature of the confined sample.
- Remove thermometer.
- Hold cup vertically by inserting index finger into handle ring. In a quick, steady motion, lift the cup out of the sample material, starting the timer when the cup breaks the surface. During the flow time, hold the cup no more than 15 cm above the level of the sample material.
- Stop the timer when the first definite break in the stream at the base of the cup is observed.
SPECIAL CARE

- With reasonable care, a viscosity cup is constructed to give many years of satisfactory service. To clean the instrument, use a soft cloth, NEVER clean by any mechanical means, such as steel brushes, sandpaper or other abrasive tools.
- Particular care should be used in cleaning the orifice to avoid leaving deposits or scratches on internal surfaces.
- It's recommended to clean the cup promptly after each use, unless it will be used immediately for a rerun of the same material.

SAFETY PRECAUTIONS

Determining viscosity may involve hazardous materials, operations and equipment. It is the responsibility of the executor to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to the measurement.

DISCLAIMER

The right of technical modifications is reserved.

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the product or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.